Illustrated Parts Catalogs, Wiring Manuals, Maintenance Manuals, Structural Inspection Manuals, Airworthiness Limitations Manuals, Printed Circuit Board Manuals, Maintenance Schedules and all other technical publications included with Interactive Maintenance Library (IML) DVD’s are available on the web. To access the IML Online Manuals, you must be an active subscriber and registered on the website. To be able to order Hawker Beechcraft Parts & Distribution (formerly known as RAPID) parts from the parts catalogs, make sure you are signed up with an HBP&D account.

The Technical Publications website is located at [http://pubs.beechcraft.com](http://pubs.beechcraft.com). The Technical Publications site can also be accessed by going to the Beechcraft home page ([http://www.beechcraft.com](http://www.beechcraft.com)), click on Global Customer Support, Technical Publications, then the submenu Overview. To view technical data (including technical manuals) users need to create a web account. This is a one-time, no charge set-up. For more information on registering on the site, refer to the Web Site Registration User’s Guide located in the Help/FAQ section of the Tech Pubs Web Site.

Online Manuals can be accessed by clicking the **IML Online Manuals** link on the Tech Pubs home page (overview) on the right side of the screen. It can also be accessed by clicking the IML Online Manuals link on the left-hand side of the screen from any Tech Pubs page.

This guide uses the King Air manuals to illustrate how to use the IML Online Manuals.
The models you currently subscribe to are listed in the Model Group Table. Clicking on the desired model opens another internet explorer window with that Model's Menu which lists its IML manuals. The Model Group Table is displayed in an Internet Explorer window that remains open and is an easy way to switch to another Model Group.
Beechcraft IML Model Menus

The menu organizes the manuals by Maintenance, Parts, Wiring, or Miscellaneous Sections. Active TRs are listed. Manual Titles are linked and open the manual. Effectivity is included as a guide to help you pick the manual desired. The Part Number is linked directly to the part numbers online Technical Manual Deviation Approvals (TMDA) list. The Revision Number links to the manuals Current Revision Highlights. If text is blue, it is linked and that information is available. Manuals that have changed are yellow highlighted.

<table>
<thead>
<tr>
<th>Title</th>
<th>Effectivity</th>
<th>Part Number</th>
<th>Revision</th>
<th>Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maintenance</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>B300/B300C Maintenance Manual</td>
<td>B300 (FL-1 and After) B300C (FM-1 and After)</td>
<td>130-590031-11</td>
<td>A35</td>
<td>May 2013</td>
</tr>
<tr>
<td>B300/B300C Airworthiness Limitations Manual</td>
<td>B300 (FL-1 and After) B300C (FM-1 and After)</td>
<td>130-590031-211</td>
<td>C</td>
<td>May 2011</td>
</tr>
<tr>
<td>300/300LW Maintenance Manual</td>
<td>300/300LW FA-2 and After</td>
<td>101-590097-9</td>
<td>A35</td>
<td>Nov 2012</td>
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<td>TR 27-4, Jul 1, 2012</td>
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<tr>
<td>300/300LW Airworthiness Limitations Manual</td>
<td>300/300LW FA-2 and After</td>
<td>101-590097-161</td>
<td>Initial</td>
<td>Aug 2011</td>
</tr>
<tr>
<td>Component Maintenance Manual</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Structural Inspection and Repair Manual</td>
<td>King Air Series 99 Airliner Series Queen Air 88/65/70/80 Twin Bonanza 50 Series</td>
<td>98-39008</td>
<td>B7</td>
<td>May 2013</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Parts</th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>B300/B300C Illustrated Parts Catalog</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>350i (FL-601, FL-627, FL-688 and After)</td>
<td>130-590031-315</td>
<td>H</td>
<td></td>
<td></td>
</tr>
<tr>
<td>B300/B300C Illustrated Parts Catalog</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>300/300LW Illustrated Parts Catalog</td>
<td>300/300LW FA-1 and After</td>
<td>101-590097-7</td>
<td>C</td>
<td>Jun 2004</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Wiring</th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>350i Wiring Diagram Manual with Cabinet Management System</td>
<td>Model B300 (FL-601, FL-672, FL-688 and After) with Interior CMS Installed</td>
<td>130-590031-317</td>
<td>F</td>
<td>May 2013</td>
</tr>
<tr>
<td>B300/C Avionics Wiring Diagram Manual</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Electrical Wiring Diagram Manual</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>300/300LW Wiring Diagram</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Printed Circuit Board Manual</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Miscellaneous</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Instructions: Continued Airworthiness (Zero Interior Config.)</td>
<td>B300 and B300C</td>
<td>130-590031-401</td>
<td>Initial</td>
<td>Oct 2010</td>
</tr>
<tr>
<td>B300/C RVSM Data Package</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>B300ER/CER (AMM, IPC, WDM) Supplement</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>350ER/CER (Superseded) Incorporated Supp</td>
<td></td>
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<td></td>
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</tr>
</tbody>
</table>
Clicking a manual title on the Model Menu opens the Table of Contents for that specific book. The menu contains links to the book’s contents. The redesigned Beechcraft menus for manuals includes icons to open menus with web links, other information, printer friendly PDFs and Beechcraft contact information.

**Icons** shown open sub-menus as described below:

**Home** – Returns you back to Main Manual Table of Contents Menu from any sub-menu.

**Search** – *Search accessed by the magnifier icon is currently only available for IML on DVD.* Online IML users access Search from the online IML menu bar described on the next page.

**Filter** – *Filter accessed by the Funnel icon is currently only available for IML on DVD.* Online IML users filter Parts Catalogs from the Filter Box or Filter from Filter on the online IML menu bar described on the next page.

**Print Files** – Entire Chapter PDFs for printing are being added to manuals, that are not already in PDF format, as they are made available on Mobile Devices.

**Web Links** – Beechcraft Websites.

**Information** – What’s New, and manual specific information.

**Support** – IML, TMDC, and Tech Support Contact Information.
Navigation Overview

To navigate and access features, use the Online IML Toolbar located below the Beechcraft Logo.

The table below gives an overview of some of the functions accessible from the toolbar. Hold the mouse cursor over the icon or the underlined word next to it to provide a tool-tip that identifies the function of the button or click for a pull down with additional features.

<table>
<thead>
<tr>
<th>Browse</th>
<th>View</th>
<th>Search</th>
<th>Filter</th>
<th>Notes</th>
<th>Print</th>
<th>Help</th>
<th>Arrows</th>
</tr>
</thead>
<tbody>
<tr>
<td>Takes you to a folder structured list of models to which you subscribe</td>
<td>Hide/Show Viewer Windows</td>
<td>Displays search window and can be used anywhere in any book</td>
<td>Apply a serial no. filter to a parts or wiring book</td>
<td>Manage notes or bookmarks</td>
<td>Display print window for setting print parameters</td>
<td>Access Online Manuals instructions</td>
<td>Navigation arrows explained below</td>
</tr>
<tr>
<td>It is another way to change to another Model Group</td>
<td>Pull-down Menu lists windows available for Hide/Show</td>
<td>Search the current book or multiple books in the library</td>
<td>Add</td>
<td>Change</td>
<td>Delete</td>
<td>Information about the book</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Reset Layout returns IML display to default setting</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Navigation Arrows

- **First in History**: Takes you all the way back to where you started – usually the Model Menu.
- **Backward in History**: Step back along the point you followed navigating to this point.
- **Forward in History**: Takes you forward from where you have been.
- **Parent Page in the Book**: In most cases, takes you back to the Book Chapter TOC Menu.
- **Previous Page in Book**: Turns a page back from the page you are on.
- **Next Page in Book**: Turns to the next page in a book.
Browse

Clicking ‘Browse’ launches the Browse Books window with a folder structure for the models to which you subscribe. There are several features available to you from this location. Browse Books folder structure navigates similar to Windows Explorer on a personal computer.

Quick Jump

Allows you to type in a multi-word search to find a list of manuals you subscribe to that contain the search words in the manual’s title.

For example, if you subscribe to all the King Airs, a search for **King Airworthiness** would find all the Airworthiness Limitations Manuals for King Air Models. Clicking one from the drop-down list opens that manual.

**ALL MODEL MENUS (To which you subscribe)**

Provides a quick method to open a Model’s Book Menu.

Browse by Folder

For example: Open the King Air folder that contains folders for each King Air Model to which you subscribe.

Notice the opened 100 Series (King Air) Folder.

Common Folders (common to multiple models)

Common Folders contain manuals that have multiple model effectivities.

Some examples of common manuals:

- King Air Component Maintenance Manual
- Baron/Bonanza Airworthiness Limitations Manual

Click **Browse** on the Browse Books menu bar to expand all of the folders.

Clicking **View** on the Browse Books menu bar gives you two options: Selection List and My Profile. My Profile displays a short version of the Saved Shopping Carts. Selection List displays a more detailed list for managing Saved Lists/Shopping Carts.
‘View’ Controls the IML Work Environment

The default view is illustrated below. Click View to toggle on/off any of the display windows.

Window Sizing Bars

Between windows are vertical or horizontal dividers that have a pull/push handle to resize windows. There are occasions when you may want to increase or decrease the size of a graphic window, text window or expand the shopping cart located at the bottom of the IML Layout.

Move your mouse slowly between two windows and when you hit a divider bar it will darken and highlight the pull/push handle.

View

When you need to open/close a window, click view and a drop-down will give you the option of closing an ‘open display’ window and opening a ‘closed display’ window.

Use Reset Layout on the View drop-down if you cannot get a window to open after it is closed. Be aware that Reset Layout will send you back to the Model Menu.
IML Manuals Chapter Table of Contents

The Chapter Table of Contents appearance is dependent on the manual type. Interactive Parts and Wiring manuals TOCs are different from a maintenance manual chapter TOCs. The IML side-bar table of contents is always visible in the default layout. It can be toggled open or closed from the View drop-down.

Illustrated Parts Catalog Table of Contents

Maintenance Manual Table of Contents
Beechcraft Online Manuals - Search

To begin a search, click on the menu bar. The Beechcraft Online Manuals Search Dialog Box opens. Search Types are specific to the manual type.

Search With: Options are ‘LinkOne Default Search Set’ and ‘Description and Part Number’. Either option will work. The key is selecting the type of search from the list of searches.

Search In: The default is to search the manual you are in or change it to search multiple manuals.

Clicking on the Search Type opens input boxes for your search criteria.

<table>
<thead>
<tr>
<th>Search Types</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part Numbers</td>
<td>Search the Parts Numbers column in a Parts Catalog or Wiring Diagram Manual.</td>
</tr>
<tr>
<td>Part Descriptions</td>
<td>A multi-word or phrase search of the Part Description Column in a parts list.</td>
</tr>
<tr>
<td>Page Titles</td>
<td>Searches the titles of a section of all manual types. For example: Searching for ‘Control Cable’ in a King Air B300 IPC returns:</td>
</tr>
<tr>
<td></td>
<td><img src="image" alt="Matching Page Titles" /></td>
</tr>
<tr>
<td></td>
<td>The Page Reference is the ATA code assigned to a subject or topic. Searching the same IPC for 27-10-00 returns 7 references:</td>
</tr>
<tr>
<td></td>
<td><img src="image" alt="Page References" /></td>
</tr>
<tr>
<td>Part Numbers/Descriptions</td>
<td>A combo search of a Parts or Wiring list which is helpful if a single P/N or Part Description search returns too many records and you need to narrow your search.</td>
</tr>
<tr>
<td>Documents</td>
<td>Text-based Search of all documents outside of Parts/Wiring lists. It will search PDFs that are not a scanned image and search Parts or Wiring Manuals Front Matter. (Title Pages, Introductions, Indexes, etc.)</td>
</tr>
<tr>
<td>Part Descriptions / Part Numbers / Ref Designators</td>
<td>Currently disabled. Will be addressed in a future software update.</td>
</tr>
</tbody>
</table>
Multiple Book Search

1. Set **Search In**: ‘Search in multiple books’.
2. Click **Books…** to open a folder structure containing all the models you subscribe to and checkmark the books you want the search to process. The example shows three King Air 200 Series Illustrated Parts Catalogs selected for searching.
3. Click **OK** to accept the search or click **Clear** to clear the search. You can also check or uncheck selected books before clicking OK.
4. Select the type of search you want to do and enter the search criteria.

For example: If you wanted to search all the King Air 200 IPCs for a particular part number you would click on **Part Numbers/Descriptions**. Then enter the Part Number or a portion of the Part Number in the Part Number box. It’s usually best to not check Match Case or Exact Match.
5. Click **Search**.

**Note**
If you do not get any results with a full part number search, start dropping numbers from the end of the part number and try again.

If you get too many results, add another criteria such as a word that would narrow the search into the Part Description box.

6. Clear a Multi-book search by clicking Books… and then Clear to search different books.

7. Delete Search criteria typed in any of the Search type boxes to do a new search while in the same search session.

8. Click **Save…** to save search results.

9. Search Results are Interactive. Click on the matching entry to what you are searching for to go directly to that page in the book.

**Multi-Book Search Example Below**

Search Criteria Part Number: 99-810043-11
Part is found in three different King Air 200 IPCs

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Item</th>
<th>Description</th>
<th>Page Number</th>
<th>Page Title</th>
<th>Book</th>
</tr>
</thead>
<tbody>
<tr>
<td>99-810043-11</td>
<td>20</td>
<td>SWTIVEL ASSY MAIN GEAR DOOR</td>
<td>32-10-00-14</td>
<td>MAIN LANDING GEAR DOORS, FLotation</td>
<td>Super King Air 200, 2001, 200C, 200CT Series Ills</td>
</tr>
<tr>
<td>99-810043-11</td>
<td>20</td>
<td>SWTIVEL ASSY MAIN GEAR DOOR</td>
<td>32-10-00-14</td>
<td>MAIN LANDING GEAR DOORS, FLotation</td>
<td>Super King Air 200, 2001, 200C, 200CT Series Ills</td>
</tr>
</tbody>
</table>
Filtering an Illustrated Parts Catalog

The Filter Feature allows the user to customize the data with the manual to only show parts applicable to the aircraft serial number entered.

Set a Filter

1. Click on the ‘Click to Filter by Aircraft Serial No.’ text in the blue box at the top of the display window. This filtering tool is available throughout the manual.

2. If your manual has multiple prefixes make sure you select your serial's prefix from the Serial No. drop-down. The prefix shown is the default for the 350i IPC.

3. Enter your aircraft serial number in the text box using the format example.

4. Click OK. Notice the blue filter tool changes to indicate that you are filtering the manual and what filter is used.

5. This Filter will hold and be visible as long as you are in the manual unless you change or clear the filter.
   - To Clear the filter, click the Clear button on the Filter tool.
   - To Change the filter, click the Change button and follow steps 2, 3, and 4.

The Filter clears if you leave the manual.
Links in IPCs and WDMs

Entries with a link icon 🟥 or underlined text indicate a built-in cross-reference that links to further details. Click to follow the link. When a part is linked to the figure, the corresponding item number on the graphic displays in a solid red circle.

Links in Maintenance Manuals

Blue text is linked to a variety of locations:
- Linked within the same page.
- Linked to other locations in the same book.
- Connected to other books.
Adding a Part to the Shopping Cart

Click the shopping cart icon next to the desired part.

Shopping Cart Toolbar

**Checkout** – Sends the open Shopping Cart to HB Parts and Distribution HBP&D webpage. Check availability of parts. (You may be required to log-in/have an account to order parts – see note at the end of this topic on the next page).

**Add Blank** – Adds a new blank entry to the list. Each field in the entry is editable.

**Clear** – Clears the contents of the current shopping cart.

**New** – Creates a new Shopping Cart and asks you to name it.
Shopping Cart Toolbar and Edit/Delete Icons

Open – Click icon next to Open to display the Shopping Cart window to:

Select a different Shopping Cart to be the current list by clicking the required Shopping Cart in the list. The window then closes and the book window displays the selected cart in the Shopping Cart panel.

Merge a saved Shopping Cart into the current Shopping Cart by clicking the green plus sign beside the Shopping Cart to be merged. The Shopping Cart is then merged into the current Shopping Cart.

Delete a saved Shopping Cart by clicking Delete beside the Shopping Cart to be deleted. The Shopping Cart and its contents are then permanently removed from the server.

Save As – IML Online allows you to save more than one Shopping Cart on the server. When you first start IML Online, an unnamed Shopping Cart is automatically opened. Click Save As to give a new cart a name and save it or rename and save a currently saved cart.

Print– Click to display a Print Preview of current cart. Click Print if acceptable.

Export – Click to download the current shopping cart as a spreadsheet compatible CSV file.

Link to Hawker Beechcraft Parts & Distribution – HBP&D

When you click on the Checkout link to order parts, the HBP&D website will open and your part number information will be displayed.

Follow the instructions to obtain Price and Availability.

NOTE:
If you reach a log-in screen, you may not have set up an account with HBP&D. Return to your Profile and select Request Access under the HBP&D tab.
Graphic Navigation

Default location for Graphic Figure illustrations is to the left of document or parts list window. The Graphics (Figure) toolbar is located directly below the online IML Toolbar when the page has a graphic.

Magnifier Tools

- **Zoom in** – Click the magnifier with the plus sign to zoom in.
- **Zoom out** – If you are zoomed in on a figure, use the magnifier with the minus sign to zoom out (go smaller)
- **Zoom fit** – Click the third magnifier to return the graphic to the original size or double-click directly on the graphic.

Select Picture: Figure Number and Title Pull-down Box

The first number is assigned by the online manual software and is an ordered count of the graphics associated with the maintenance manual page or the parts list in IPCs and WDMs.

The second number is the manuals Graphic/Figure Number. When the figure has a title, Maintenance-type Manuals include it after the Figure Number. The Select Picture Box is small. To see the list of figures and title information, click the down arrow button on the box.

Figure Navigation Arrows

Use the Figure arrows to browse back to previous picture(s) or move forward from your currently displayed figure with the previous or next picture arrows.

Panning a Zoomed Picture

When you are in a zoomed graphic you can move around the enlarged graphic by holding the left mouse button down on the graphic itself. (Safari Browser: Use Ctrl+Left Mouse Button).

Mini-map Tool

The ‘show/hide mini-map’ is the default setting. It can be toggled on/off. You can tell when it's selected by the box around it. Clicking a magnifier tool auto-opens the Mini-map when the ‘show/hide mini-map’ tool is 'on'.

The mini map displays a miniature of the entire graphic. The red box on the mini map indicates what you have currently zoomed in. Click and hold anywhere inside the area inside the red box to pan the graphic or hold down the left mouse button on the graphic itself to move around the graphic.
Zoom Mode Tool

When the Zoom Mode Tool is toggled 'ON', the drop-down box replaces the magnifier tools and the mouse arrow turns into a four-directional pointer. The zoom mode tool magnification size ranges from 1x to 6x.

Wherever you move your mouse around on the face of the graphic when in zoom mode, the part of the graphic where your mouse is currently located will be magnified in a small box.

This may be a handy tool to use when in a wiring diagram manual as illustrated below. Note: The larger magnifications may degrade the quality of the display, when that is the case, choose a smaller magnification.

Toggle Drag / Zoom Mode

When the Drag/Zoom mode is turned 'ON' you can freely draw a box around any part of the graphic to zoom in on. Right click or double click to return to full-size graphic. The smaller the area you draw a box around, the larger the magnification. A larger box gives you more of the graphic but the magnification is decreased.

Print Zoomed Graphic

When you have a zoomed area of a graphic that you would like to print, Click **Print** on the IML menu bar and select **Print the current zoomed picture**.

**Note**
Whatever you see in the graphic window after zooming in on a graphic is what will be printed.
Print Interactive Documents

Printing directly from IML Online Manuals is a simple process.

Click Print on the IML menu bar.

Select one of the four options.

- **Print the current page** – Prints all of the graphics and all of the topic.
- **Print the current parts list** – Prints all the text or parts list – Does not print the graphics.
- **Print the current picture** – Prints only the picture you have displayed in the picture window.
- **Print the current zoomed picture** – Prints the zoomed portion of the graphic. (How to Zoom a picture is in the Graphic Navigation Section)

**Printing Defaults:**

- **Paper Size** = 8.5x11
- **Image Size** = 100%
- **Orientation** = Portrait

Settings can be changed using the printer dialog box.
Printing PDFs

PDF documents should be printed using the PDF printer icon on the Reader or Acrobat Toolbar. You may find an entire book in PDF format or want to print from the Chapter Printer Friendly Files when they are available.

To access Chapter PDFs from the Book Menu, click on the PDF icon to open a Printer Friendly Files Menu similar to the menu shown below. NOTE: Soon after a Model’s manuals are made available on mobile devices (iPAD and Android), entire chapter PDFs will be incorporated into the DVD and Online versions of IML.

The Printer Friendly Menu will display a message indicating the chapter PDFs are not included if the book is already in PDF format.

1. Click the Chapter link to open a Printer Friendly PDF.
2. Use the PDF Bookmarks when available to locate the page or range of pages to print.
3. It is important to note the page or page range and remember it for the Print Dialog Box.
4. Click the print icon on the PDF menu bar at the top of the PDF.

**NOTE**

Do not use the Print Function on the IML Online Menu Bar for PDF documents. It does not give you options to print specific pages.

5. The Reader or Acrobat Print Dialog Box opens.
6. Select one of the Print Range Options.
7. Enter the number of copies.

**NOTE**

It is generally desirable to leave Page Scaling: set to **Fit to Printable Area**.

8. If you select Pages, enter the page or page range noted in step 3.
9. Click Page setup… button if you wish to change paper size or orientation.
10. Click OK to send your job to the Printer.
Request Help

Browse to the location where you are experiencing difficulties. Select Help on the IML Viewer toolbar from that location.

Click Request Help.

A dialog box opens containing your current location in the manual and other diagnostic information needed by the IML Support Team to quickly assess the situation.

Fill in your Name, Phone, and Email Address.

Describe the problem you are having in the entry box and click OK.

The email is auto-sent to iml@beechcraft.com

You can also call us:
+1.316.676.3053 or 800.240.2959

Other reasons you may want to contact us

- A new employee needs a hands-on introduction to IML.
- Suggest enhancements to the IML Product.
  (Some of the best ideas come from customers!)
- Let us help you to navigate IML and use the features provided.
- Can’t find what you’re looking for? Call us!
Additional Contact/Help Line Information

<table>
<thead>
<tr>
<th>Technical Manual Distribution Center</th>
<th>Interactive Maintenance Libraries/Online Manuals/Mobile Device Apps</th>
</tr>
</thead>
<tbody>
<tr>
<td>Manual Sales &amp; Subscriptions</td>
<td></td>
</tr>
<tr>
<td>Monday through Friday 8:00 am to 4:30 pm Central time (Note: during off-hours, leave a voicemail or email message and your inquiry will be addressed within one business day.)</td>
<td></td>
</tr>
<tr>
<td>800.796.2665 toll free</td>
<td>800.240.2959 toll free</td>
</tr>
<tr>
<td>316.676.8238 local/international</td>
<td>316.676.3053 local/international</td>
</tr>
<tr>
<td>316.671.2540 fax</td>
<td>316.671.2540 fax</td>
</tr>
<tr>
<td><a href="mailto:tmdc@beechcraft.com">tmdc@beechcraft.com</a> e-mail</td>
<td><a href="mailto:IML@beechcraft.com">IML@beechcraft.com</a> e-mail</td>
</tr>
</tbody>
</table>

http://pubs.beechcraft.com

How To Articles detailing specific features/functions are available at: https://www.beechcraft.com/customer_support/technical_publications/iml_support/ (Click the How-To Documents). Additional IML support is also available on this site. Questions can be submitted by clicking on Submit a Question.